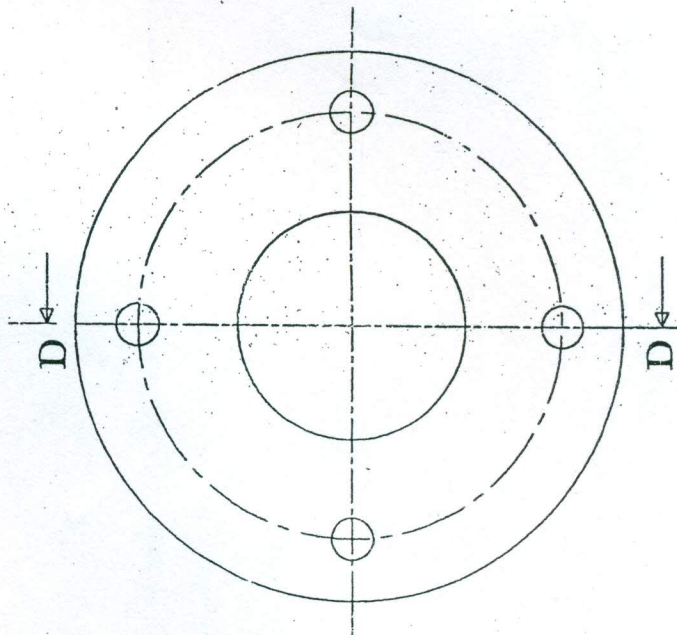


FLANGE THICKNESS OF FLANGE	OD	ID	P.C.D	HOLE SIZE	NO OF HOLES
1"	116	34	84	$\phi 15$	4
2"	154	72	117	$\phi 14.5$	4
3"	184	101	158	$\phi 14.5$	4
4"	215	117	178	$\phi 11 \frac{11}{16}$	4
6"	280	170	235	$\phi 11 \frac{11}{16}$	8



MACHINING SYMBOLS	SURFACE ROUGHNESS $R_a = 0.001 \text{ M.M.}$
~	UNMACHINED SURFACE
▽	ROUGH MACHINING
▽▽	MACHINED SURFACE
▽▽▽	FINE FINISH (GRIND)
▽▽▽▽	SUPER FINE FINISH (GRIND)

DIMENSIONS ARE IN M. M.

URANIUM CORPORATION OF INDIA LIMITED
A GOVT. OF INDIA ENTERPRISE

NARWAPAHAR

DRN. BY: K. SHARMA

Date
25-12-08

CHKD. BY: *[Signature]*

APPVD. BY:

SECTION N - D-D

PLAN

SCALE: NTS.

DRG. NO: UCL/ NWP/ M-72/1